# 3M™ Cubitron™ II Roloc™ Durable Edge Disc 984F

## **Applications:**

- Designed for top performance in heavy duty grinding applications.
- · Suitable for all metals.

### Features:

- · Contains grinding aid for cooler grinding.
- A premium 3M<sup>™</sup> Ceramic grain Roloc<sup>™</sup> disc constructed on a YF weight, water resistant
  polyester cloth backing with a laminated cloth for added durability.



Size (mm)	Grade	Colour	Max Operating Speed (rpm)	Order ID	Recommended Accessories	Recommended Tools
50	36+	Brown	25,000	60440230138	Back Up Pad PN45096 60980026961	Disc Sander PN20231 60440179392
50	60+	Brown	25,000	60440230211		
50	80+	Brown	25,000	60440230294		
75	36+	Brown	20,000	60440230146	Back Up Pad PN45091 60440237778	Disc Sander PN20232 60440179400
75	60+	Brown	20,000	60440230229		
75	80+	Brown	20,000	60440230302		

## 3M<sup>™</sup> Roloc<sup>™</sup> Fibre Disc 983C

### **Applications:**

- Durable for heavy duty welding fabrication applications.
- Excellent performance on hard metals such as stainless steel.

#### Features:

- · Features long life and fast cutting mineral.
- A premium 3M<sup>™</sup> Ceramic grain Roloc<sup>™</sup> disc constructed on a fibre backing.



Size (mm)	Grade	Colour	Max Operating Speed (rpm)	Order ID	Recommended Accessories	Recommended Tools
50	60	Brown	25,000	60440207110	Back Up Pad PN45096 60980026961	Disc Sander PN20231 60440179392
50	80	Brown	25,000	60440207177		
75	36	Brown	20,000	0318476	Back Up Pad PN45091 60440237778	Disc Sander PN20232 60440179400
75	50	Brown	20,000	0318490		
75	60	Brown	20,000	60440207102		
75	80	Brown	20,000	60440207169		

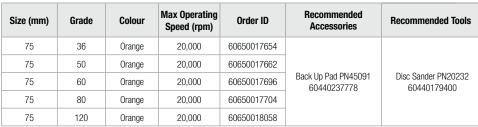
## 3M<sup>™</sup> Roloc<sup>™</sup> Disc 777F

### **Applications:**

- Recommended for off hand grinding applications in metal fabrication.
- Good performance on stainless steel and hard metals.

## Features:

- Resin bonded and contains grinding aid for improved heat resistance.
- A 3M<sup>™</sup> Ceramic grain Roloc<sup>™</sup> disc constructed on a YF-weight, water resistant polyester cloth backing.





# 3M™ Roloc™ Disc 361F

## **Applications:**

- General purpose grinding and finishing in metal fabrication.
- Finer grades can be used for rough sanding in woodworking.

### Features:

- · Resin bonded for heat resistance.
- An Aluminium Oxide Roloc<sup>™</sup> disc constructed on a YF weight, water resistant polyester cloth backing.

Size (mm)	Grade	Colour	Max Operating Speed (rpm)	Order ID	Recommended Accessories	Recommended Tools
50	36	Brown	25,000	60440208936	Back Up Pad PN45095 60440237653	Disc Sander PN20231 60440179392
50	50	Brown	25,000	60440209017		
50	80	Brown	25,000	60440209140		
50	120	Brown	25,000	60440209298		
75	24	Brown	20,000	60440208902	Back Up Pad PN45092 60440237661	Disc Sander PN20232 60440179400
75	36	Brown	20,000	60440208944		
75	50	Brown	20,000	60440209025		
75	80	Brown	20,000	60440209157		
75	120	Brown	20,000	60440209306		

# Scotch-Brite™ Roloc™ Light Grinding and Blending Disc

## **Applications:**

- Tough enough to perform light grinding and blending of metals.
- Fantastic for metal fabrication of smaller parts including switch boxes and stainless steel furniture.

### Features:

- Roloc attachment systems allows for quick changes of grades and products for completing the job faster.
- · Durable non woven technology with strong edge wear resistance.

Size (mm)	Grade	Colour	Max Operating Speed (rpm)	Order ID	Recommended Accessories	Recommended Tools
50	Super Duty	Blue	25,000	61500292679	Back Up Pad PN45095 60440237653	Disc Sander PN20231 60440179392
50	Heavy Duty	Maroon	25,000	61500292661		
75	Super Duty	Blue	20,000	61500292695	Back Up Pad PN45092 60440237661	Disc Sander PN20232 60440179400
75	Heavy Duty	Maroon	20,000	61500292687		

# Scotch-Brite<sup>™</sup> Roloc<sup>™</sup> SE Surface Conditioning Disc

### **Applications:**

- A coarse, tough, aggressive non-woven disc for heavy duty deburring and finishing.
- Used in metal fabrication when standard coarse surface conditioning discs are not aggressive enough.

#### Features:

- Roloc attachment systems allows for quick changes of grades and products for completing the job faster.
- Durable non woven technology with strong edge wear resistance.

Size (mm)	Grade	Colour	Max Operating Speed (rpm)	Order ID	Recommended Accessories	Recommended Tools
75	SE A CRS	Brown/Blue	20,000	0348573	Back Up Pad PN45095 60440237653	Disc Sander PN20231 60440179392



